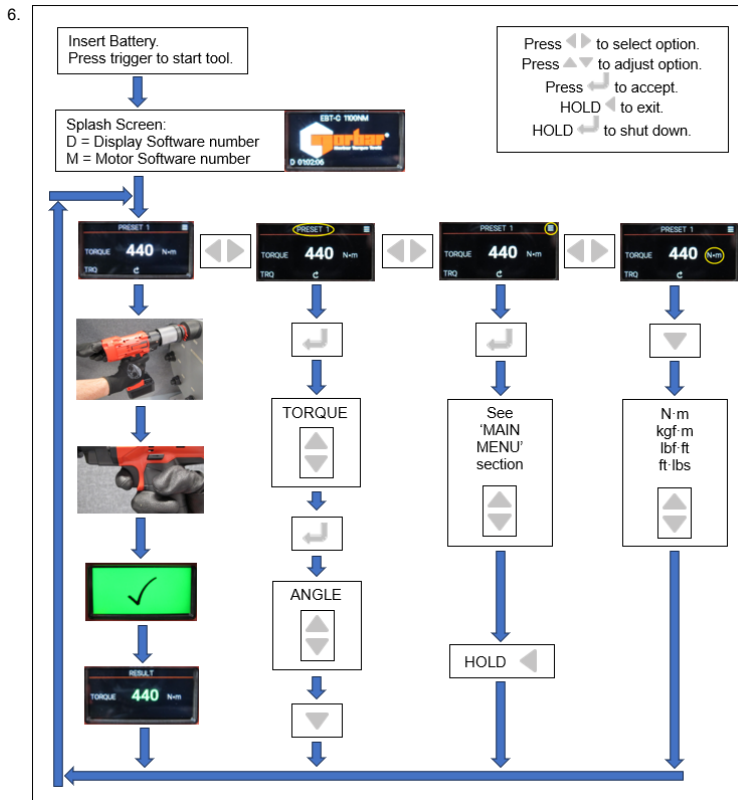


## EVOTORQUE® BATTERY TOOL (EBT-C)

**IMPORTANT: IT IS VITAL THAT THE OPERATOR'S MANUALS (34520, 34466 AND 34515) HAVE BEEN READ AND FULLY UNDERSTOOD BEFORE USING THIS TOOL.**



<p>1. Fit reaction. Secure with circlip.</p> 	<p>2. Fit socket. Slide pin through square drive. Secure pin with retaining ring.</p> 	<p>3. Insert battery.</p> 	<p>4. Press trigger to turn tool ON.</p> 	<p>5. Set Clockwise / Counter-clockwise.</p> 
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7. Fit tool to fastener. Place reaction bar adjacent to the reaction point.

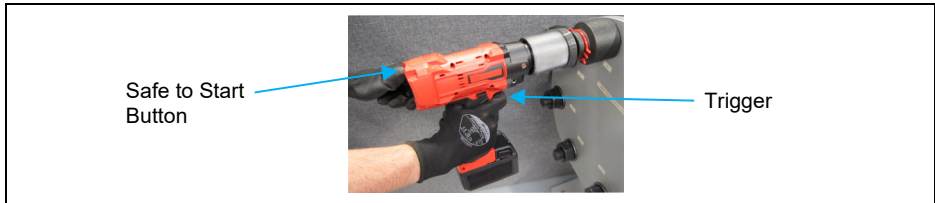
**NOTE: Ensure the socket is fully engaged on the fastener.  
Part engagement may have risk to the operator or cause damage to the fastener.**

8. Adopt a posture to counteract normal or unexpected tool movement due to reaction forces.

**IMPORTANT: BE AWARE OF HAND AND FINGER PLACEMENT, AVOID ALL OPERATION HAZARDS WHEN POSITIONING OR USING EQUIPMENT.**



9. To run tool press trigger and 'safe to start' button within 1 second to slowly bring reaction bar into contact with the reaction point. Once the reaction is seated the 'safe to start' button can be released.



**IMPORTANT: BRINGING THE REACTION BAR INTO CONTACT AT SPEED CAN LEAD TO INCREASED OPERATOR DANGER, FASTENER DAMAGE, REACTION POINT DAMAGE AND TORQUE INACCURACIES, ESPECIALLY ON HIGH TORQUE RATE JOINTS.**

10. Keep trigger fully depressed until tool stops, then release trigger.

Step	TORQUE (TRQ)		TORQUE AND ANGLE (TAA)	
Before trigger press				
Tool free runs				
TRQ / TAA applied				
FAIL / PASS	FAIL	PASS	FAIL	PASS
Fastener complete				
Result (red or green)				

If fastener was releasing final torque will be zero.